

Performance you can trust

Dry Moly Spray

Dry film coating of molybdenum disulphide in aerosol form

Product Overview

ROCOL® Dry Moly Spray provides a very high content molybdenum disulphide film. It is designed to lubricate sliding mechanisms such as plain bearings, pins, cams and slides where a wet lubricant cannot be tolerated.

Also available in paste form – see Dry Moly Paste, and solvent based liquid form – see Dry Moly Fluid.

Typical Applications

- ROCOL Dry Moly Spray is primarily designed as an assembly lubricant for sliding mechanisms, plain bearings and other applications where a totally dry film lubricant is required.
- ROCOL Dry Moly Spray can also be used as a dry film chain lubricant where wet films cannot be tolerated.

Features and Benefits

- Temperature range -50°C to +450°C.
- Dry film lubrication – resists pick-up of contaminants.
- Prevents galling, pick-up and seizure.
- Resistant to high loads (up to 7,000 kg/cm²).
- Excellent wear resistance (high molybdenum disulphide content).

Directions for Storage and Use

- Ensure surfaces to be treated are clean, dry and free from oil, grease or dirt contamination.
- Shake aerosol thoroughly for 2-3 mins after agitator ball begins to rattle.
- Hold upright and apply a thin even coating from approximate distance of 15-30cm (6-12 inches).
- Use only in well ventilated areas.
- After use invert can and spray until nozzle is clear.
- Film will be touch dry in 2-3 mins and completely cured in approximately 3 hours.
- The cured film can be improved by lightly burnishing with a lint free cloth.
- Also available as Dry Moly Paste for application as paste, and Dry Moly Fluid for dipping, brushing or spraying.
- The storage temperature should be kept below +50°C, and the storage area should be out of direct sunlight.
- Shelf life is 4 years from date of manufacture.

Specifications

- Rolls Royce Specification – R-R OMAT 4/52.
- NATO Stock Number – 9150 99 224-8709

Pack Sizes

Pack Size	Part Code
400ml	10025

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BS EN ISO 9001
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Property	Test Method	Result
Appearance	Visual	Thin blue-black film
Solids	N/A	Molybdenum disulphide
Binder	N/A	Organic resin
Solvent	N/A	Ketone
Propellant	N/A	LPG (Hydrocarbon)
Drying Times:	N/A	
Touch Dry	N/A	2-3 minutes
Complete Cure (20°C)	N/A	Approximately 3 hours
Temperature Range of Applied Film (for best performance apply at ambient temperature)	N/A	-50°C to +450°C

Values quoted above are typical and do not constitute a specification.

Safety Data Sheets

Safety data sheets are available for download from our website www.rocol.com or may be obtained from your usual ROCOL contact.

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Torque Setting for Fasteners

When a thread compound is applied to a fastener that will be torque tightened, the torque setting will require adjustment to achieve the correct tension in the fastener. Correct torque settings can be calculated using the methods below.

The following parameters were derived from the tension-torsion relationship measured on M12 x 50mm setscrews with 1.75mm thread pitch, full nut and Form A washers. Fasteners were degreased and a thin layer of thread compound applied in line with instructions on Page 1. Data are for fasteners at 90% of the yield stress:

Fastener Material	Coefficient of Friction (μ)	K-Factor
8.8 Steel Plain Finish	0.085	0.12
8.8 Steel BZP	0.109	0.15
8.8 Steel Hot Dip Galvanised	0.141	0.19
304 Stainless Steel	0.137	0.18
Aluminium 6061	0.121	0.16

$$T = F \times \left[(0.159 \times P) + (0.577 \times d \times \mu) + (D_f \times \frac{\mu}{2}) \right]$$

T = Torque Applied (Nm)
F = Tension Generated in Fastener (N)
P = Thread Pitch (m)
d = Pitch Diameter (m)
D_f = Nut Friction Diameter (m)
μ = Coefficient of Friction

$$T = K \times F \times D$$

T = Torque Applied (Nm)
F = Tension Generated in Fastener (N)
D = Nut Nominal Bolt Diameter (m)
K = K-Factor

Many parameters affect the tension-torsion relationship of fasteners, including: Bolt geometry, surface finish, lubricant application method, joint material, torque application method, variation in fastener manufacture etc. Therefore, these parameters above are for guidance only, especially if a different material is used or if geometry is significantly different to M12. Any calculated values are a predictive tool and the final tension should be verified, especially in critical applications. These values do not constitute a specification.

For further guidance, please speak to your usual ROCOL contact or technical.lubricants@rocol.com.

The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

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